+135-3858-6433 (GuangDong) +188-1699-6168 (ShangHai) +852-6957-5415 (HongKong)



## SABIC® PPCOMPOUND G3230A

PP SHORT GLASS FIBER REINFORCED

## **DESCRIPTION**

SABIC® PPcompound G3230A is a 30% short glass fiber reinforced Polypropylene for under-the-hood and structural applications. The base material is a PP homopolymer and is available in standard black. The glass fibres are chemically coupled to the PP matrix. This material has been designed to combine a good performance profile with fast processing.

SABIC® PPcompound G3230A is a designated automotive grade.

IMDS ID: 109612410

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	11	dg/min	ISO 1133
Density <sup>(1)</sup>	1130	kg/m³	ISO 1183
Filler content	30	%	SABIC method
Mould shrinkage (2)			
24 hours after injection moulding	0.6	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile			
stress at break	93	MPa	ISO 527/1A
strain at break	93	MPa %	ISO 527/1A ISO 527/1A
			· · · · · · · · · · · · · · · · · · ·
strain at break			· · · · · · · · · · · · · · · · · · ·
strain at break  Flexural test	3	%	ISO 527/1A
strain at break  Flexural test  Flexural modulus	3	%	ISO 527/1A
strain at break  Flexural test  Flexural modulus  Charpy Impact Strength Notched	6900	% MPa	ISO 527/1A ISO 178/1A
strain at break  Flexural test  Flexural modulus  Charpy Impact Strength Notched  at 23 °C	6900	% MPa	ISO 527/1A ISO 178/1A
Flexural test Flexural modulus Charpy Impact Strength Notched at 23 °C THERMAL PROPERTIES (1)	6900	% MPa	ISO 527/1A ISO 178/1A
Flexural test Flexural modulus Charpy Impact Strength Notched at 23 °C THERMAL PROPERTIES (1) Heat deflection temperature	3 6900 12	% MPa kJ/m²	ISO 527/1A ISO 178/1A ISO 179/1eA

<sup>(1)</sup> Injection molded sample ISO527-1A

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

<sup>(2)</sup> Injection molded plaque 65x65x3.2mm